

# Vacsol™ 6118 (Double Vacuum, Low Pressure) Treated Timber User Guide



**VACSOL treated timber is timber which has been impregnated with VACSOL wood preservative under controlled conditions in a double vacuum, low pressure timber impregnation plant (VAC-VAC plant).**

VACSOL 6118 is a waterbased, metal free wood preservative that contains organic active ingredients (triazole fungicides and an insecticide).

VACSOL 6118 double vacuum, low pressure treated timber gives long term protection against fungal and insect attack, for both interior and exterior (above ground contact) construction timber and joinery applications.

**VACSOL 6118 double vacuum, low pressure treated timber must only be used above the damp proof course level and/or above ground contact. Exterior joinery/woodwork must be subsequently protected with an appropriate and maintained surface coating.**

Vacsol 6118 is not suitable for use in termite zones. Please contact Lonza for further advice.

The appearance of VACSOL treated timber following treatment is virtually unchanged. However, a colourant is often included to facilitate identification of treatment.

## VACSOL Wood Preservative

VACSOL wood preservatives are approved for use by the relevant regulatory authorities in the markets they are used. The biocides contained in VACSOL wood preservatives are approved under the Biocidal Products Regulation (EU) No 528/2012 (BPR).

## Treatment Specifications

VACSOL treatment process parameters can be varied, taking into account timber species, desired service life and to match the end use (Use Class) of the timber. It is therefore extremely important that the end use and species of the timber are clearly stated within the treatment specification.

Use Classes are defined in BS EN 335 2013, and in relation to VACSOL treatment can be summarised as follows:

Use Class 1 - internal building timbers - no risk of wetting.

Use Class 2 - internal building timbers - risk of wetting.

Use Class 3 coated - external timbers used above ground contact and protected with a coating product.

VACSOL 6118 double vacuum, low pressure treated timbers can be produced to meet the requirements of Use Classes 1, 2 and 3 coated only. In Use Class 3 these VACSOL treated timbers **MUST** be used under a coating.

## Treated Timber Appearance

After the application of VACSOL wood preservative by the VAC-VAC process, the appearance of the timber is virtually unchanged. However, a colourant is often included to facilitate identification of treatment.

Experience has shown to date that there is no particular problem with grain raising. However, as with all water based products, there is potential for this to take place.

Colour variations may occur due to the natural variability of the relative proportions of heartwood and sapwood and darkening of some hardwoods may occur.

Trials should be carried out on decorative timber species (particularly hardwood species) to check any shade changes prior to treatment of the full commercial batch. Certain species such as oak, western red cedar and larch can be more prone to staining. Further information can be obtained from the Lonza Advisory Service.

## Post-Treatment Storage and Collection of Treated Timber

When received, VACSOL treated timber should be free from surface liquid. Drying will be accelerated when stored in a well-ventilated, weather protected area.

Freshly treated timber shall be stored after treatment under shelter and on impermeable hard standing to prevent losses to soil, sewer, or water, and that any losses from the application of the product shall be collected for reuse or disposal.

Treated timber must not be placed over/near surface water bodies.

Impregnation of timber with VACSOL imparts a low moisture uptake. This may cause slight swelling across the end grain surfaces.

If this occurs treated material should be stored, open stacked, to provide sufficient ventilation for moisture to evaporate. The timber will re-dry to its original dimensions when placed in the same temperature and humidity conditions in which it was machined and profiled prior to treatment.

Flat items such as sheets of plywood should be separated and either stickered horizontally or stacked more or less vertically, with air space between them to promote drying.

Building components stored on a building site should be clear of the ground and stacked and protected so that they are not distorted or saturated by rainwater.

Trussed rafters should be stored on-site and out of ground contact. If the storage time exceeds two weeks recommendations of regional standards and associations should be followed.

If treated timbers are not stored under cover then suitable protection from rain should be provided.

## Coloured VACSOL Treated Timber

Colour treatments for VACSOL timbers are intended as a temporary indicator of VACSOL preservative treatment and do not offer colour durability. In order to protect the timber colour, treated timber should be protected following the guidance stated above.

## Post-Treatment Machining

As far as possible all cutting, machining, notching and boring is to be carried out prior to treatment.

Some cross-cutting on-site is unavoidable. This will expose an untreated core and it is imperative that cross-cuts, notches and bored holes be liberally swabbed with an approved end grain preservative to maintain the integrity of the preservative protection.

Rip sawing, grooving, planing and heavy sanding are not permitted unless the timber is returned for re-treatment to maintain the integrity of the preservative protection.

## Gluing

VACSOL treated timber may be bonded with a range of adhesives, including the following:

- Resorcinol Formaldehyde or Phenol Formaldehyde
- Urea Formaldehyde
- PVA emulsion

When bonding preservative treated timber, care should be taken to prepare the surfaces prior to application of the adhesive.

The glue manufacturer's instructions should be followed at all times.

Where impact adhesives are to be used or highly stressed glue joints are to be made (e.g. 'Glulam' beams) using VACSOL treated timber, advice should be sought from the Lonza Advisory Service.

## Putties, Mastics & Sealants

Reference should be made to regional standards and codes of practice for suitable materials for glazing.

The choice of putties, mastics and sealants is dictated by the characteristics of the primer/basecoat used. It is not influenced by the fact that the timber has been VACSOL treated.

Where any doubt exists advice should be sought from the manufacturer of the putty, mastic or sealant in the first instance and then from Lonza.

## Surface Coatings

Over absorbent timber may adversely affect decoration. Care should be taken to ensure adequate drying of timbers suspected of over absorbency or thin timbers, e.g. cladding and beading, before any surface coating is applied.

Many coating products are available on the market and whilst Lonza has tested a broad range of these for compatibility with VACSOL treated timber it is not possible to test all of them. Always consult the coating manufacturer's recommendations before applying a coating product to VACSOL treated timber.

The following notes apply to common painting practice.

### Solvent Based Decorative Coatings

#### VACSOL treated timber

Freshly treated VACSOL timber should be allowed to dry for 48 hours, open-stacked in an undercover, well-ventilated area, prior to application of primer or basecoat (see section on over absorbency).

Where acrylic primers are to be used, it is advisable to carry out a simple test to establish compatibility.

When using aluminium leafing primer, longer periods of drying may be necessary after VACSOL treatment due to the sealing characteristics of this type of coating.

A further 7 days should elapse before the final paint or stain finishes are applied, allowing normal drying time before applying each coat.

#### VACSOL treated plywood

The time allowed between treatment and priming depends upon drying conditions, the types and thickness of plywood used and the amount of preservative absorbed during treatment. Before applying a basecoat, it is recommended that at least 72 hours be allowed from the time that the sheets of treated plywood are separated for drying under favourable conditions, and that a further 7 days elapse before final paint/stains are applied.

### Water Based Decorative Coatings

#### VACSOL treated timber

Freshly treated VACSOL timber should be allowed to dry for 48 hours, open-stacked in a well ventilated area, prior to application of a primer or basecoat. A further 7 days should elapse before the final paint or stain finishes are applied, allowing normal drying time before applying each coat

#### VACSOL treated plywood

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### Metal Fixings & Fittings

#### General Advice

It is important to follow the recommendations of the manufacturer of any metal products used for specific advice regarding suitability, desired service life expectations and particular exposure conditions.

- VACSOL treated timber has a long life expectancy and it is appropriate to use metal fixings and fastenings that will have

a comparable length of life.

- VACSOL treatment has no corrosive effect on mild steel fittings and fixtures. The timber must be at a moisture content below 20% before mild steel fixings and fittings are applied and must remain below 20% in service.
- Where higher moisture contents (above 20%) are expected in service, galvanised steel, stainless steel, copper, aluminium or brass fixings and fittings should be used. At least 24 hours should elapse after treatment before these fixings are applied.
- For trussed rafter manufacture, fixings and fittings recommendations of regional standards and associations should be followed.
- Zinc sheeting can be applied to VACSOL treated timber so long as the timber is completely dried - less than 28% moisture content.

### Floor Coverings and Plasterboard/ Absorbent Composite Board Materials

Where VACSOL treated timber is to be in contact with floor coverings, plasterboard or other absorbent material, care should be taken to ensure adequate moisture evaporation has taken place prior to fixing, otherwise the substrate may absorb excess Vacsol solution (see section on over absorbency).

If necessary, the moisture content of the timber should be checked. However it should be noted that moisture meters may be affected by preservative treatment. Moisture meters with insulated probes should therefore be used.

### Typical Applications

If in doubt about any particular area of application or compliance with other relevant standards or specifications, it is advisable to consult with Lonza using the contact details given in this document.

This list, which is not totally exhaustive, gives an indication of the range of timbers and timber based products which can be treated with VACSOL wood preservative. The treatment process parameters are varied to match the end use of the timber and its species. It is therefore extremely important that you make sure that the timber has been treated to the correct specification.

#### Hardwood Exterior Joinery

Hardwood window frames and casings, exterior doors and frames.

#### Plywoods

Under previous systems WBP (weather and boil-proof) grade plywood was classified under a British Standard which has now been withdrawn.

Plywood grades are based on EN 636 (Dry, Humid and Exterior classifications), which themselves are based on bonding classes 1, 2 and 3 from EN 314 Part 2. Plywood that is either WBP or EN 636 Exterior grade (EN 314 Part 2 bonding class 3) should now be specified.

Humid grade (bonding class 2) might be acceptable, but the board manufacturer or supplier should be asked to confirm that Humid grade board can be put through a double vacuum (VAC-VAC) treatment process.

### Internal and External Building Timbers

Structural elements and general timbers in domestic, commercial and public buildings, such as wall frames, sole plates, beams, joists, sub-floors, roof timbers, battens, cladding, roof shingles.

When used in construction applications it is always best practice for preservative treated timbers to be dried down to the in-service moisture content prior to fabrication.

### Softwood External Joinery

Softwood window frames and casings, soffits, barge and fascia boards, cladding, load bearing joinery and doors.

## Misuse

**Do not use VACSOL 6118 double vacuum, low pressure treated timber in the following situations:**

1. Below dpc and/or in ground contact.
2. In termite areas below the termite shield.
3. In direct contact with foodstuffs.
4. In an exterior situation without a protective coating.

## Over Absorbancy

Occasionally, a parcel of timber will contain some pieces which have an abnormally permeable sapwood. Such pieces should be placed on one side for prolonged drying before overpainting/staining or the fixing of porous materials which may absorb the excess solution and adversely affect subsequent decoration.

## Handling Precautions

You should have received the treated timber in a drip-free condition with no sign of preservative fluid on the surface. If this is not the case, the timber should be stored open stacked under ventilated conditions and protected from rain and snow to dry before use.

When working with treated timber, wear gloves to protect the skin against abrasions and splinters. Any cuts and abrasions should be protected by a waterproof dressing.

When power-sawing and machining, wear goggles to protect the eyes from flying particles. Wear a dust mask and, whenever possible, perform these operations outdoors to avoid accumulations of airborne sawdust or use a suitable dust extraction system around any mechanical saw or planing machine. Avoid frequent or prolonged inhalation of sawdust. Consult local regulatory authorities for further information on workplace exposure limits for wood dust.

In order to prevent injury, care should be taken when lifting or moving timber. These handling precautions equally apply to untreated and treated timber.

## Personal Hygiene

After handling or working with treated timber, all exposed skin should be washed before commencing other activities, especially eating, drinking, smoking or going to the toilet.

If sawdust accumulates on clothes, clean them before reuse.

Laundry heavily soiled clothes separately from other household wash items.

## On-Site Precautions

All sawdust and construction debris should be cleaned up and disposed of after construction.

## Waste Disposal

Timbers treated with VACSOL are not classified as hazardous waste.

Post treatment processing wastes, such as sawdust and off-cuts, must not be used for animal litter or bedding.

VACSOL treated wood should not be used for fuel in barbecues, cooking stoves or grates.

Any waste timber, sawdust or redundant timber from commercial or industrial use (e.g. construction sites) should preferably be recycled by re-use, or disposed of to an authorised landfill or to a correctly controlled and approved waste incinerator.

## Further Information

For further information on VACSOL treated timbers or end grain preservatives please contact Lonza using the contact details below.

**Use wood preservatives safely. Always read the label and product information before use.**

### Lonza Wood Protection

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